

International Accreditation Service

# CERTIFICATE OF ACCREDITATION

*This is to signify that*

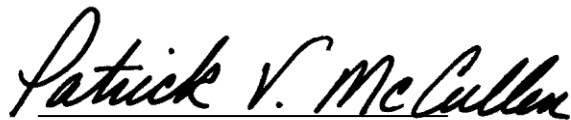
## **NCI BUILDING SYSTEMS, INC., SPOKANE PLANT**

2714 SOUTH GARFIELD ROAD  
AIRWAY HEIGHTS, WASHINGTON 99001

Inspection Program for the Manufacture of Metal Building Systems MB-142  
(Operating within the corporate umbrella of NCI Building Systems, Inc. MB-110)

has demonstrated that its in-plant inspection program for Part A-Fabrication of Structural Weldments and Cold-formed Products Requiring Welding, Part B-Fabrication of Cold-formed Products Not Requiring Welding and Part C-Design of Metal Building Systems is in compliance with the International Accreditation Service, Inc., Accreditation Criteria for Inspection Programs for Manufacturers of Metal Building Systems (AC472) and is recognized under Section 1704.2.5.2 of the 2012 *International Building Code*®, and Section 1704.2.2 of earlier code editions, commencing January 13, 2012; expiring January 12, 2013.

Fabrication inspection procedures covered by this certificate are conducted in accordance with the fabricator's approved quality control manual. Periodic plant inspections are conducted by Architectural Testing, Inc. (AA-676), at 2714 S. Garfield Road, Airway Heights, Washington, to monitor the fabricator's quality management system verifying continual compliance with the requirements as listed in the above scope of accreditation. Accreditation is limited to the specified inspections related to the fabrication processes and procedures only. Accreditation does not cover the product, or the design or performance characteristics of the fabricated product.



Patrick V. McCullen  
Vice President



C. P. Ramani, P.E.  
President

Print Date: 01/11/2012

This accreditation certificate supersedes any IAS accreditation certificate bearing an earlier date. The certificate becomes invalid upon suspension, cancellation or revocation of accreditation.  
See the IAS Accreditation Listings on the web at [www.iasonline.org](http://www.iasonline.org) for current accreditation information, or contact IAS directly at (562) 364-8201.